



## Field Conversion of Gas Type for Water Heaters

### TECHNICAL BULLETIN 49

On occasion Rinnai receives requests for conversion of installed product from one gas type to another. Generally, this involves changes in the availability of natural gas into a location or a change of gas type availability for a location. Previously, Rinnai had a program whereby we returned a unit and completed the conversion at Rinnai's facilities, charging the customer \$100 for the conversion process.

Effective immediately we are ending this Return / Conversion Program and implementing a Field Conversion Program. Conversion kits from Natural to Propane or Propane to Natural are available for the following models, with detailed step by step conversion instructions included in each kit.

Trade Name	Model	Trade Name	Model
R42e	REU-V1616W	R53i	REU-V2520FFU
C42e	REU-V1616WC	C53i	REU-V2520FFUC
R53e	REU-V2020W	R53i	REU-V2520FFUD
C53e	REU-V2020WC	C53i	REU-V2520FFUCD
R70e	REU-V2526W	R85i	REU-V2532FFU
R85e	REU-V2532W	C85i	REU-V2532FFUC
C85e	REU-V2532WC	R85iPLUS	REU-V2532FFUD
R85ePLUS	REU-V2532WD	C85iPLUS	REU-V2532FFUCD
C85ePLUS	REU-V2532WCD	R98i	REU-V3237FFU
R98e	REU-V3237W	C98i	REU-V3237FFUC
C98e	REU-V3237WC	R98iASME	REU-V3237FFU-ASME
R98eASME	REU-V3237W-ASME	C98iASME	REU-V3237FFUC-ASME
C98eASME	REU-V3237WC-ASME		
V53e	REU-VAM1620W	R50LSi	REU-VA2019FFUD
R63LSe	REU-VA2024WD	R75LSi	REU-VA2528FFUD
R75LSe	REU-VA2528WD	R75LSi	REU-VA2528FFUD(A)
R75LSe	REU-VA2528WD(A)	R94LSi	REU-VA2535FFUD
R94LSe	REU-VA2535WD	R98LSi	REU-VA3237FFU
R98LSe	REU-VA3237W	R98LSiASME	REU-VA3237FFU-ASME
R98LSeASME	REU-VA3237W-ASME		

These kits will be available directly from Rinnai and will be shipped only after the customer / dealer / service provider has contacted Rinnai's Technical Services department and has spoken with one of our Technical Specialists to ensure the company performing the conversion is qualified to do so. The Field Conversion Program is available for product which has been installed and where gas type availability has changed. It will not be approved for use in conversion of non-sold inventory.